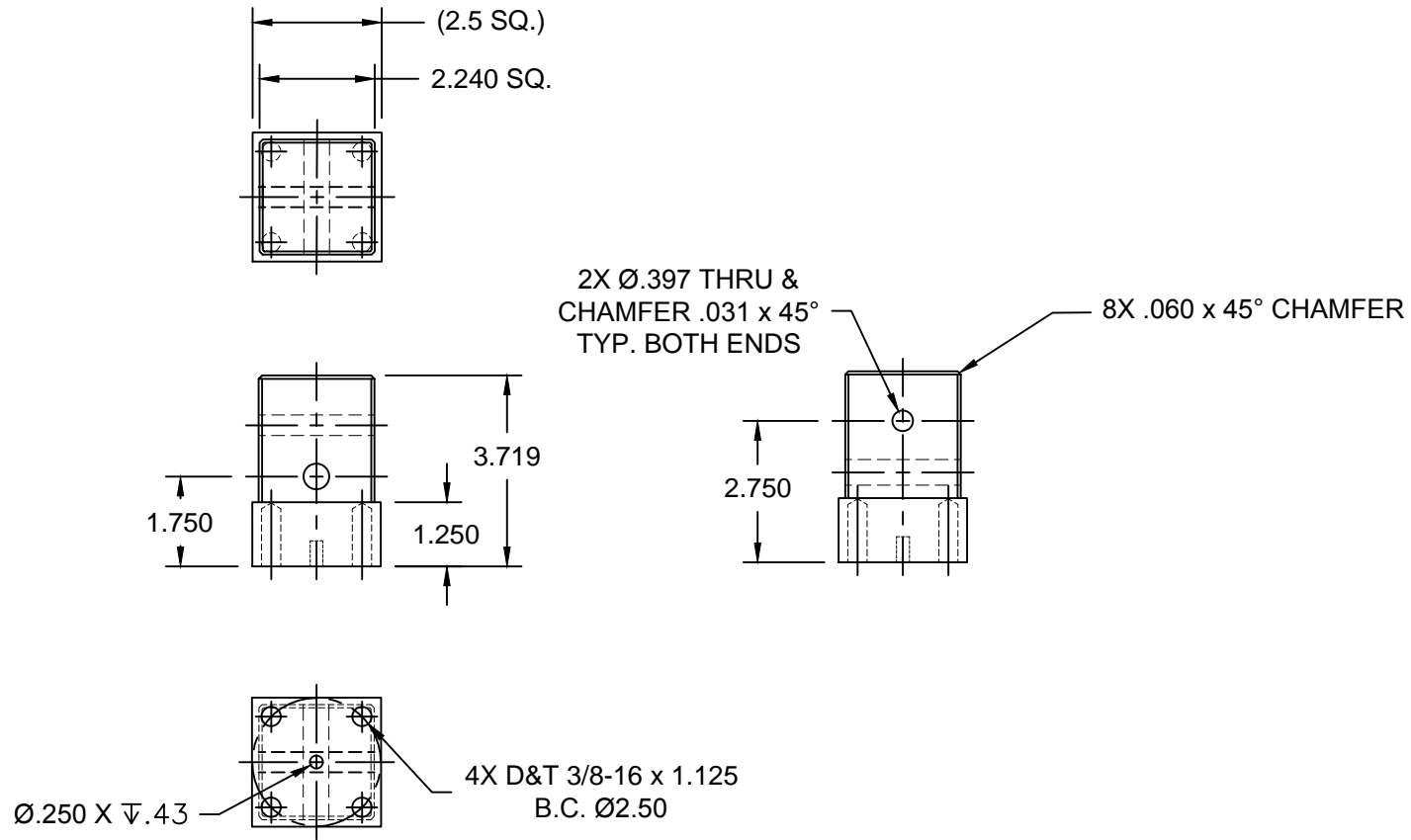


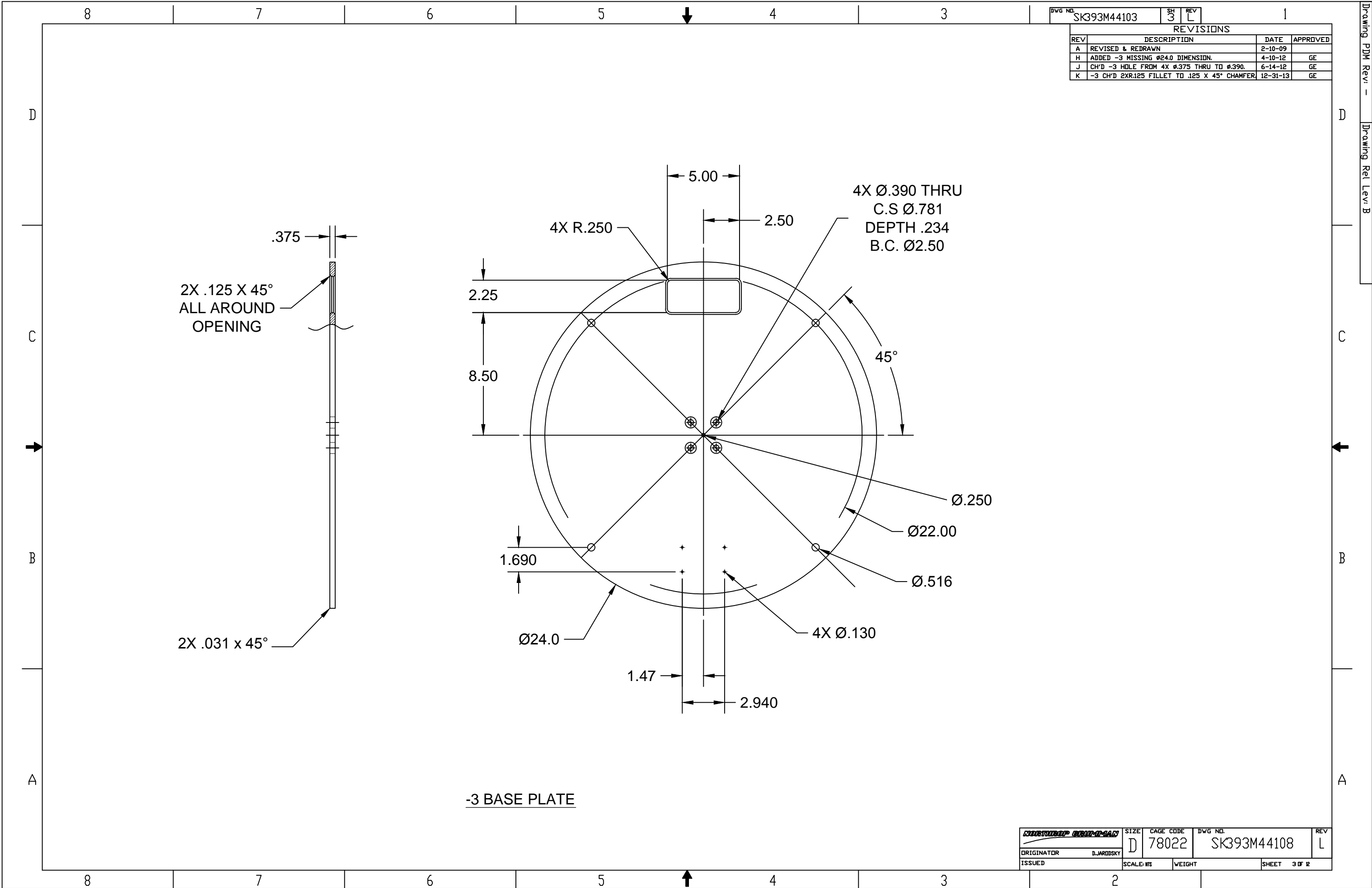
CAD SCALE: FULL	REF LAYOUT J TAIL BOOM SUPPORT, 090316	SHEET #1 OF 1
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DWG NO. SK393M44108		REV. 2	REV. L	1
REVISIONS				
REV	DESCRIPTION		DATE	APPROVED
A	REVISED & REDRAWN		2-10-09	
C	2.240 SQ., 2.510 SQ., 3.719 WAS 1.990 SQ., 2.260 SQ., 3.219.		4-2-09	
H	CHD -2 HOLE FROM 6.497 TO 6.397.		4-10-12	GE
J	DELETED -2 THRU FROM 4X D&T 3/8-16 X 1.125.		6-14-12	GE



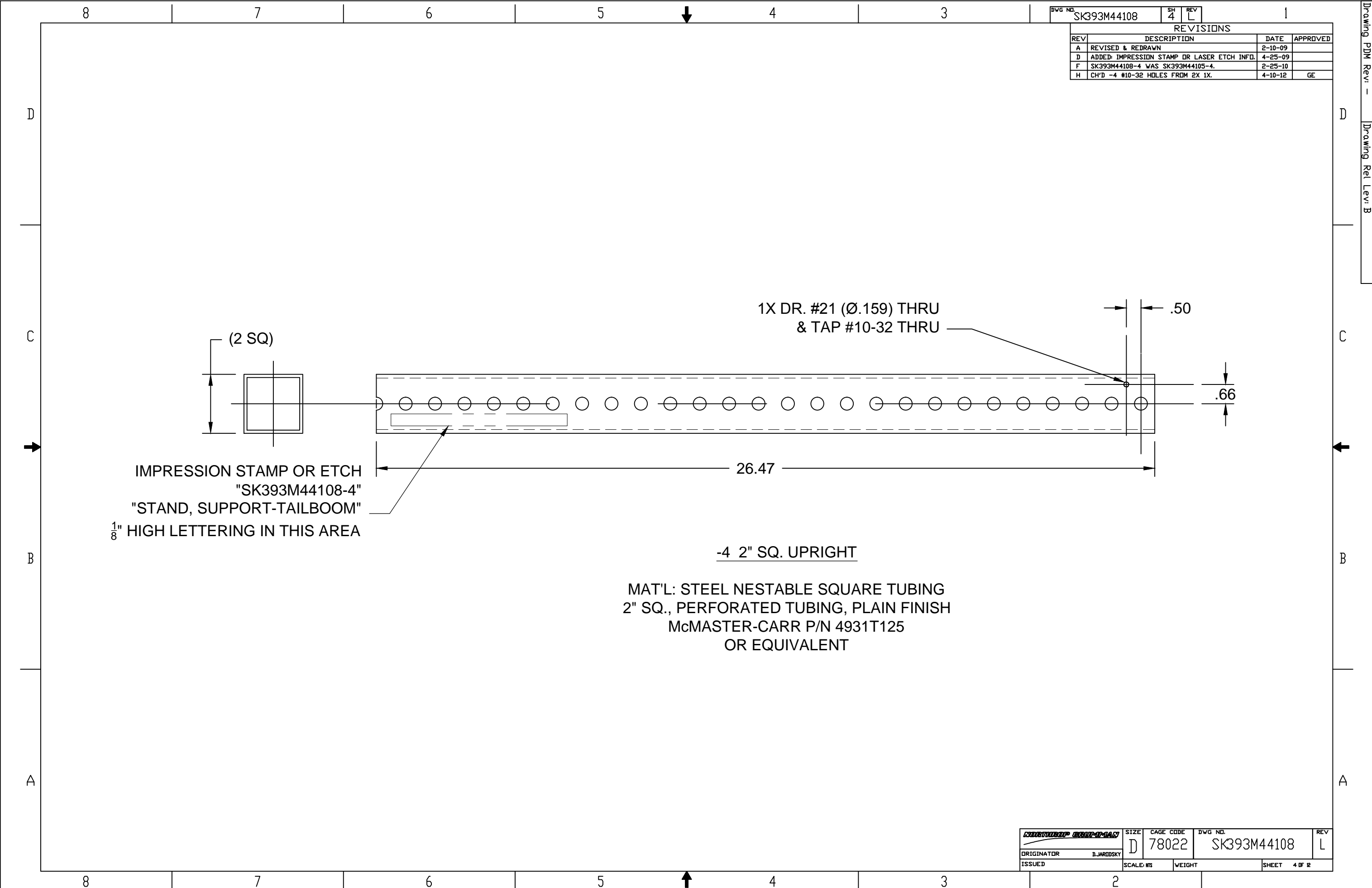
-2 BASE MOUNTING BLOCK

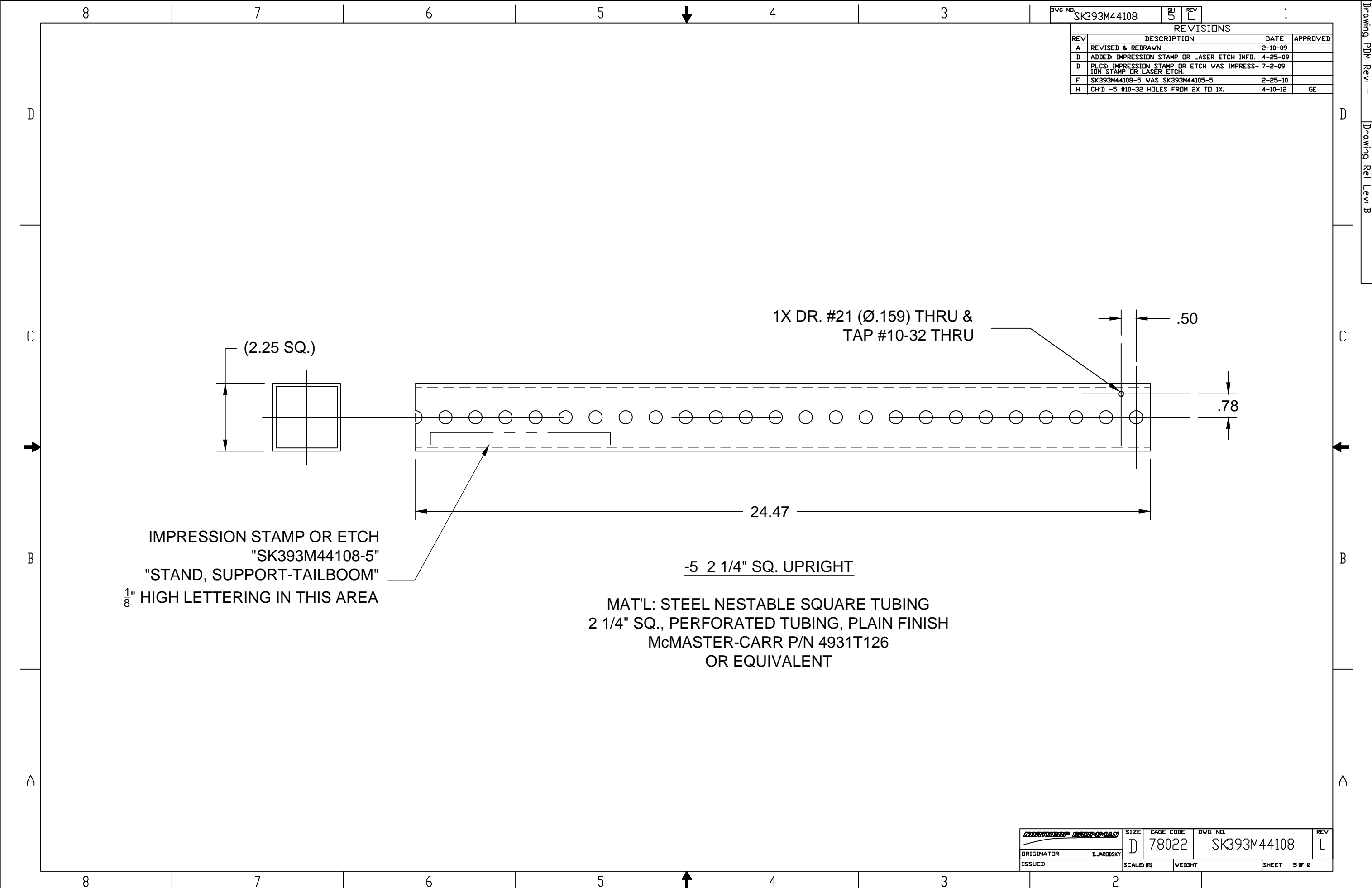
ORIGINATOR		SCALE: NTS	WEIGHT	SHEET 2 OF 2
ISSUED		2		
SIZE: D	CAGE CODE: 78022	DWG NO.: SK393M44108	REV: L	

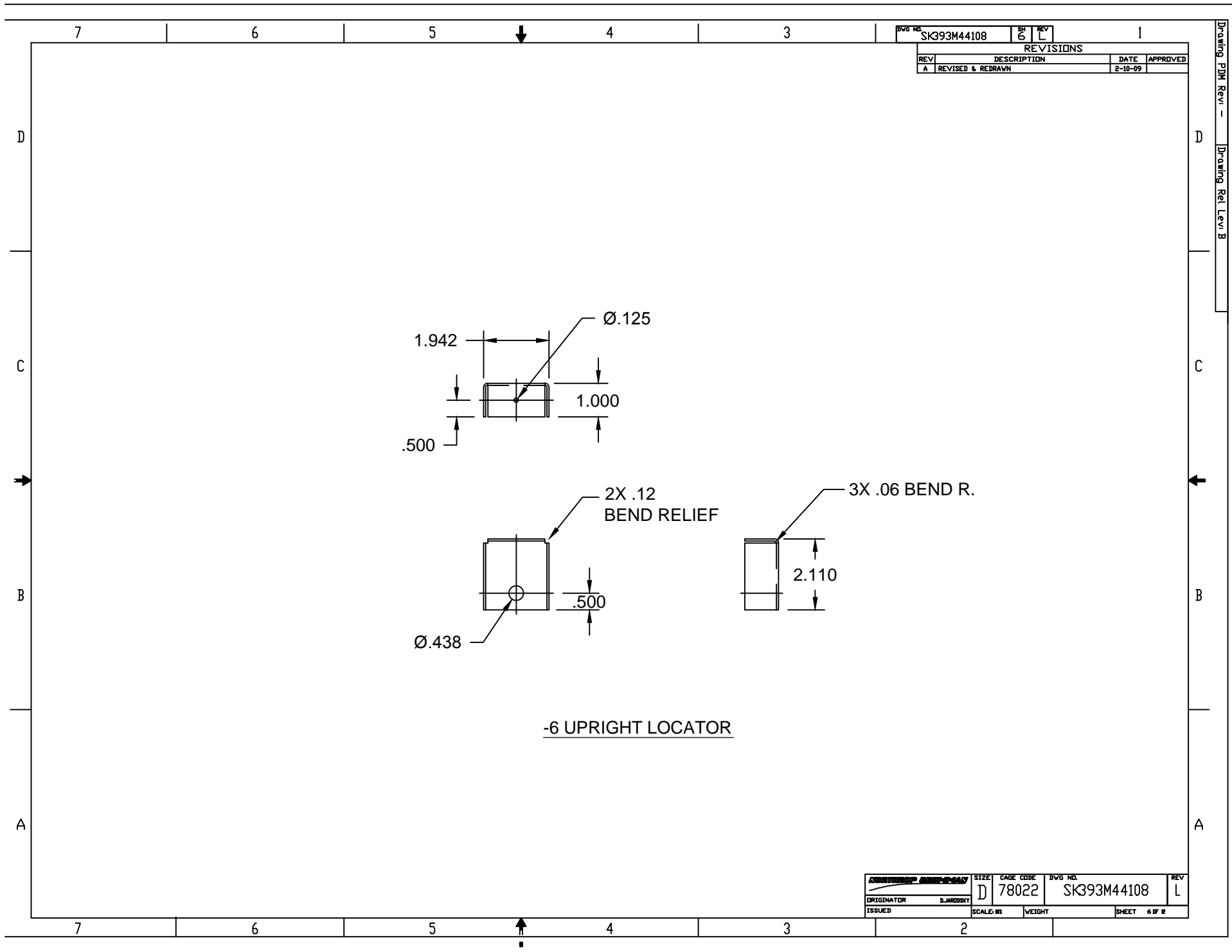


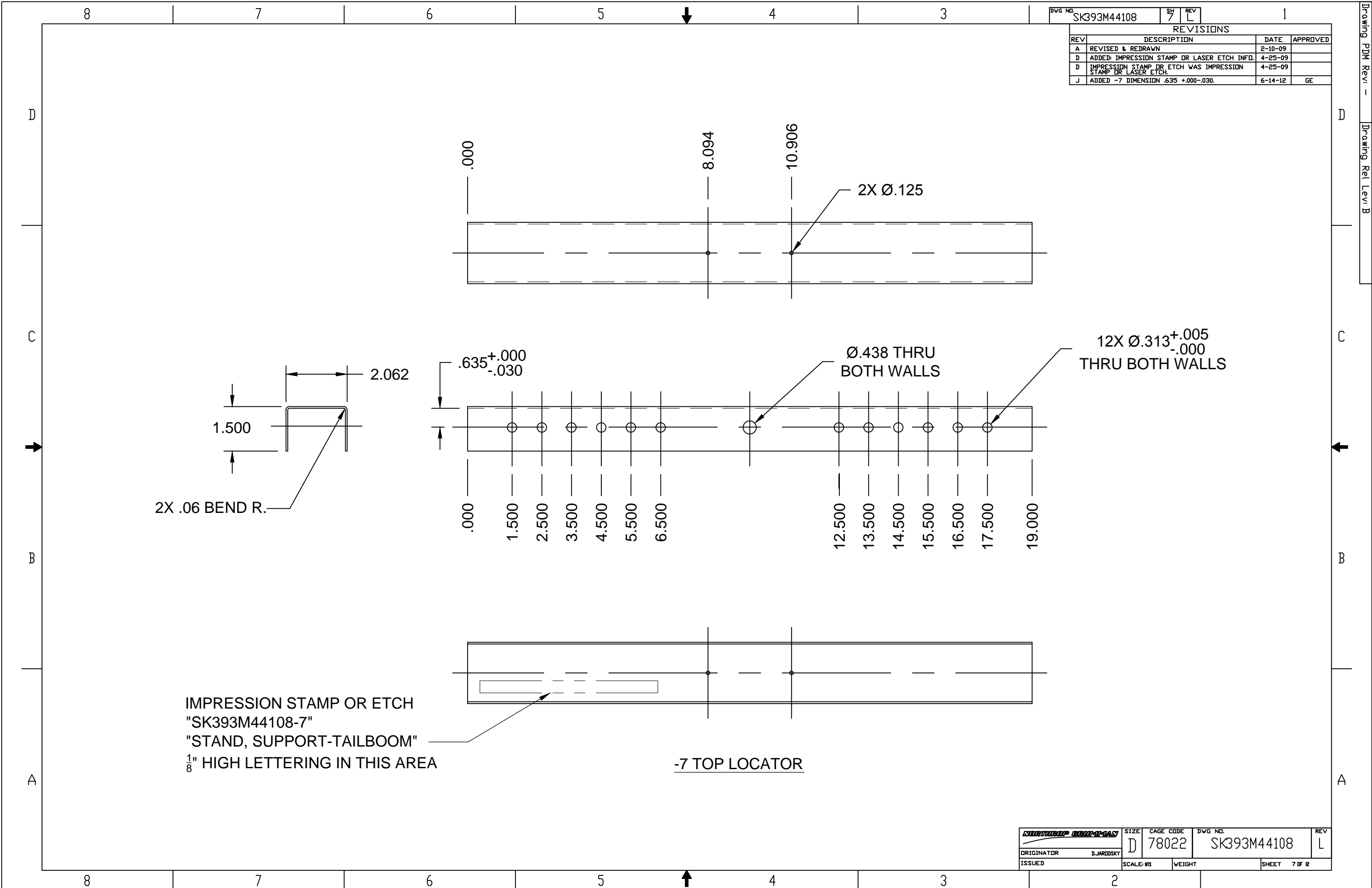
DWG NO.		SK393M44103	SH	3	REV	L	1	
REVISIONS								
REV	DESCRIPTION					DATE	APPROVED	
A	REVISED & REDRAWN					2-10-09		
H	ADDED -3 MISSING Ø24.0 DIMENSION.					4-10-12	GE	
J	CH'D -3 HOLE FROM 4X Ø.375 THRU TO Ø.390.					6-14-12	GE	
K	-3 CH'D 2XR.125 FILLET TO .125 X 45° CHAMFER					12-31-13	GE	

NORTHROP GRUMMAN		SIZE	D	CAGE CODE	78022	DWG NO.	SK393M44108	REV	L
ORIGINATOR		D.JARODSKY		SCALE: NTS		WEIGHT		SHEET 3 OF 2	
ISSUED									









DWG NO.		SK393M44108	SH	7	REV	L	1
REVISIONS							
REV	DESCRIPTION					DATE	APPROVED
A	REVISED & REDRAWN					2-10-09	
D	ADDED IMPRESSION STAMP OR LASER ETCH INFO.					4-25-09	
D	IMPRESSION STAMP OR ETCH WAS IMPRESSION STAMP OR LASER ETCH.					4-25-09	
J	ADDED -7 DIMENSION .635 +.000-.030.					6-14-12	GE

NORTHROP GRUMMAN		SIZE	D	CAGE CODE	78022	DWG NO.	SK393M44108	REV	L
ORIGINATOR		D. JAROSKY		ISSUED		SCALE: NTS	WEIGHT	SHEET 7 OF 12	

7

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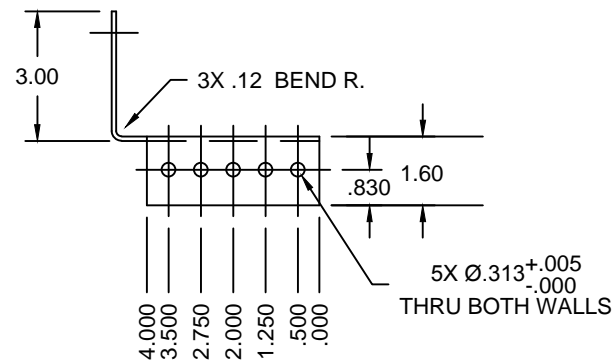
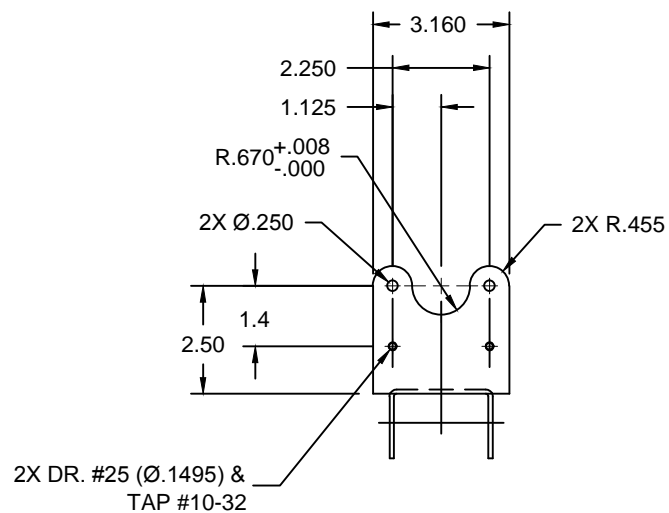
DWG NO.
SK393M44108REV
8 L

1

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
A	REVISED & REDRAWN	2-10-09	
D	ADDED IMPRESSION STAMP OR LASER ETCH INFO.	4-25-09	
D	IMPRESSON STAMP OR ETCH WAS IMPRESSION STAMP OR LASER ETCH.	4-25-09	
H	CHD -8 DWG. TO CORRECT RADIUS OF .670 +.008 -.000 AND ASSOCIATED DIMS.	4-10-12	GE

2X .25
BEND RELIEF

IMPRESSION STAMP OR ETCH
"SK393M44108-8"
"STAND, SUPPORT-TAILBOOM"
1/16 HIGH LETTERING IN THIS AREA



-8 END SUPPORT

ORIGINATOR BJAKOZSKY	SIZE D	CAGE CODE 78022	DWG NO. SK393M44108	REV L
ISSUED	SCALE	WEIGHT	SHEET	OF 2

7

6

5

4

3

DWG NO.

SK393M44108

REV

9

L

1

REVISIONS

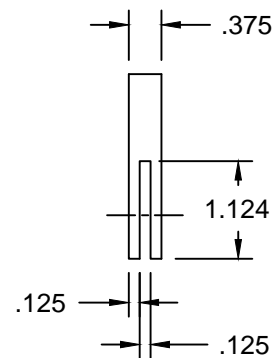
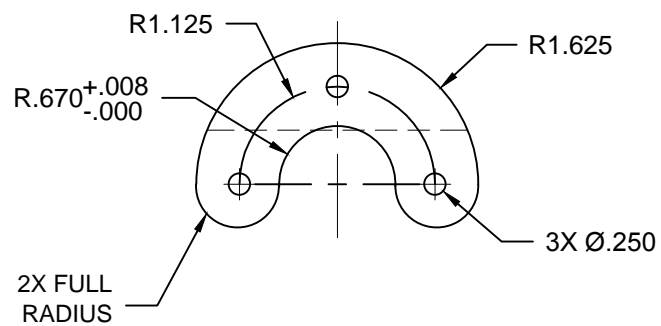
REV	DESCRIPTION	DATE	APPROVED
A	REVISED & REDRAWN	2-10-09	
E	R0.633 & FULL R. WAS .625 & R0.50.	12-18-09	
G	6.670 \pm .008/-0 WAS R0.633 & R0.633 \pm .083/-0.	3-17-10	
H	CH'D -B DWG. TO CORRECT RADIUS OF .670 \pm .008 -0.00 AND ASSOCIATED DIMS.	4-10-12	GE
J	CH'D -B RADIUS FROM 1.580 TO R1.625.	6-14-12	GE

D

C

B

A

-9 RETAINER

D

C

B

A

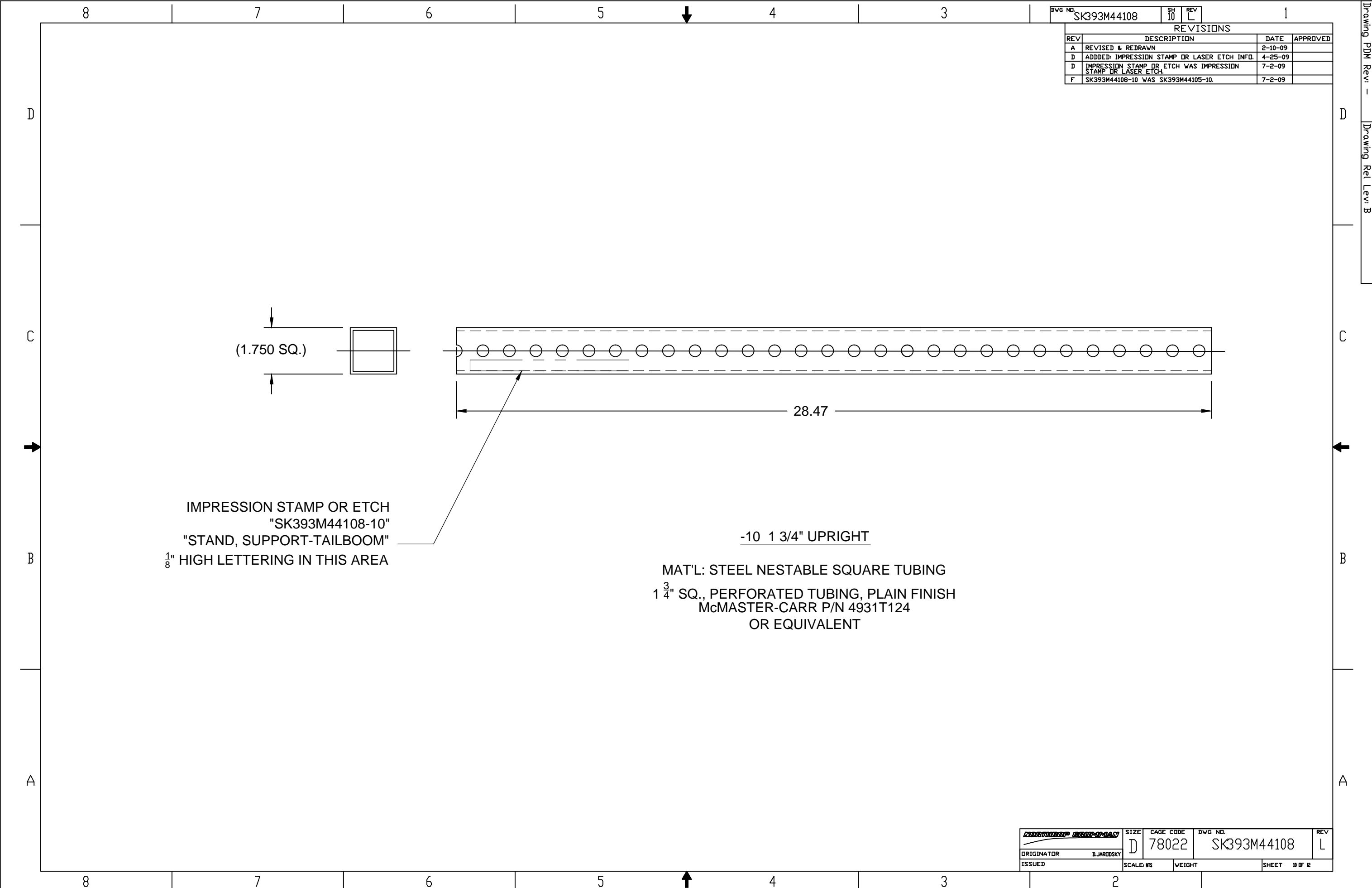
ORIGINATOR	ISSUED	SCALE: NTS	WEIGHT	SHEET	9 OF 9
BJAROSKY					

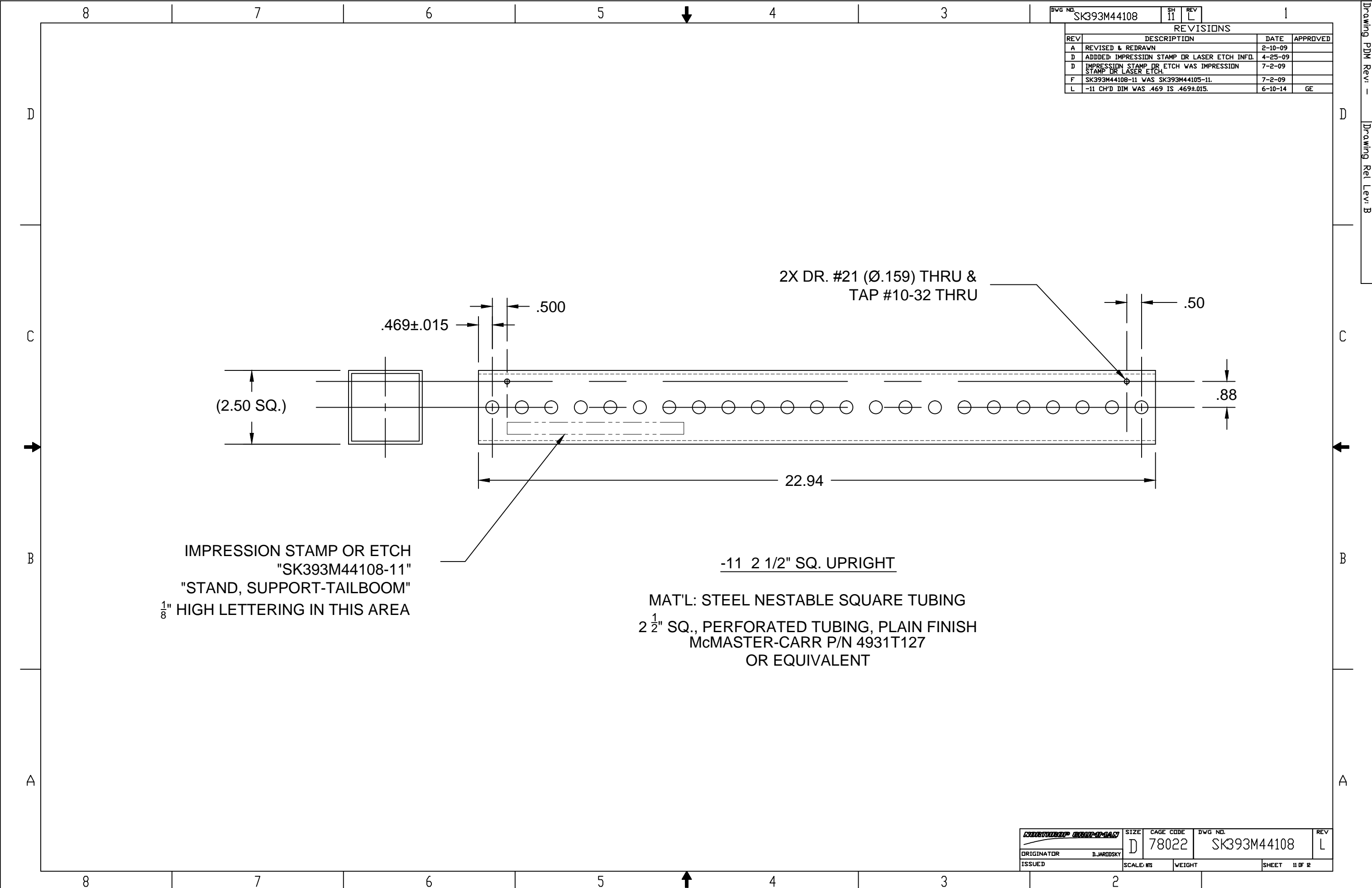
SIZE
DCAGE CODE
78022

DWG NO.

SK393M44108

REV
L





DWG NO.		SK393M44108	SH	11	REV	L	1
REVISIONS							
REV	DESCRIPTION				DATE	APPROVED	
A	REVISED & REDRAWN				2-10-09		
D	ADDED: IMPRESSION STAMP OR LASER ETCH INFO.				4-25-09		
D	IMPRESSION STAMP OR ETCH WAS IMPRESSION STAMP OR LASER ETCH.				7-2-09		
F	SK393M44108-11 WAS SK393M44105-11.				7-2-09		
L	-11 CH'D DIM WAS .469 IS .469±.015.				6-10-14	GE	

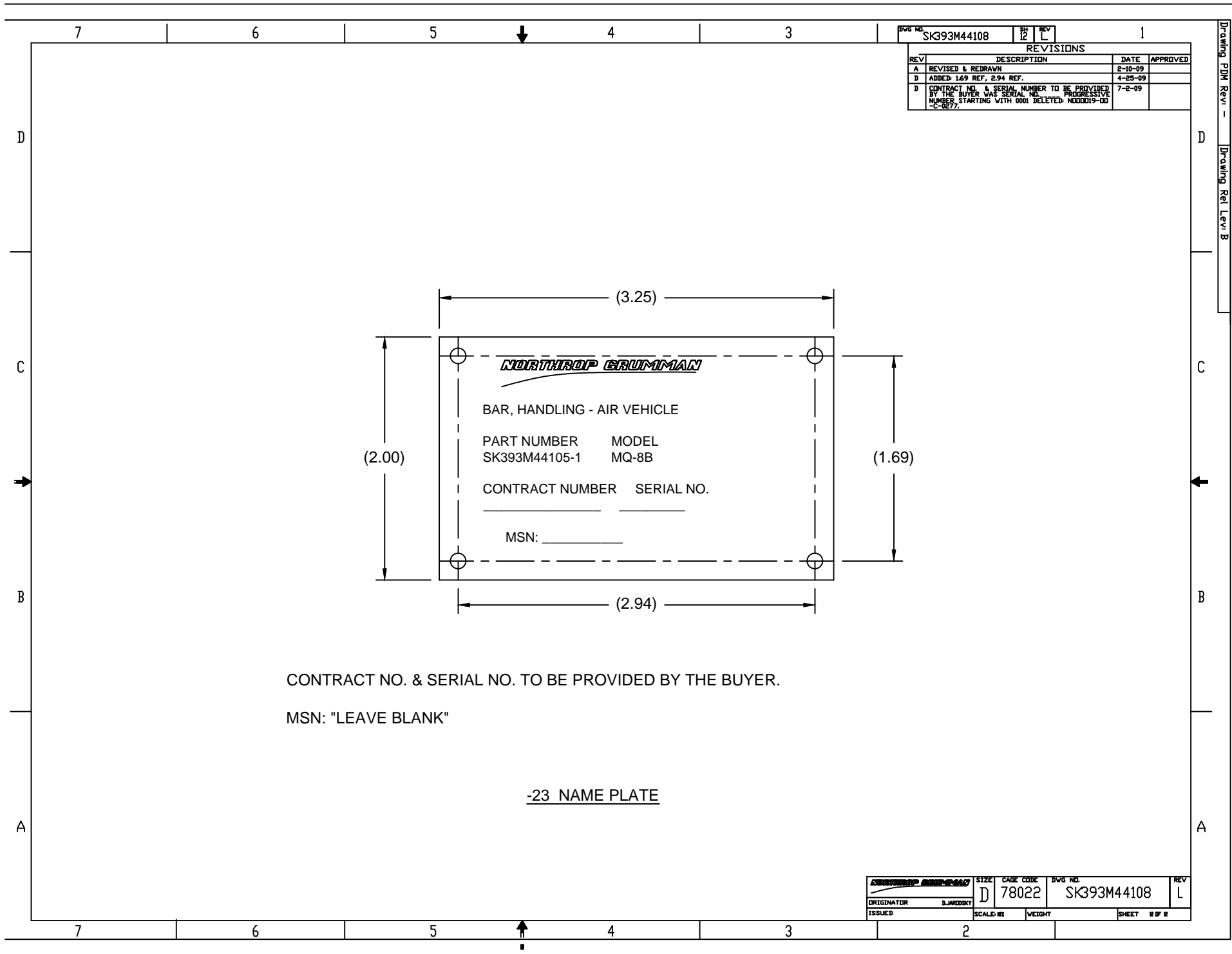
IMPRESSION STAMP OR ETCH
"SK393M44108-11"
"STAND, SUPPORT-TAILBOOM"
 $\frac{1}{8}$ " HIGH LETTERING IN THIS AREA

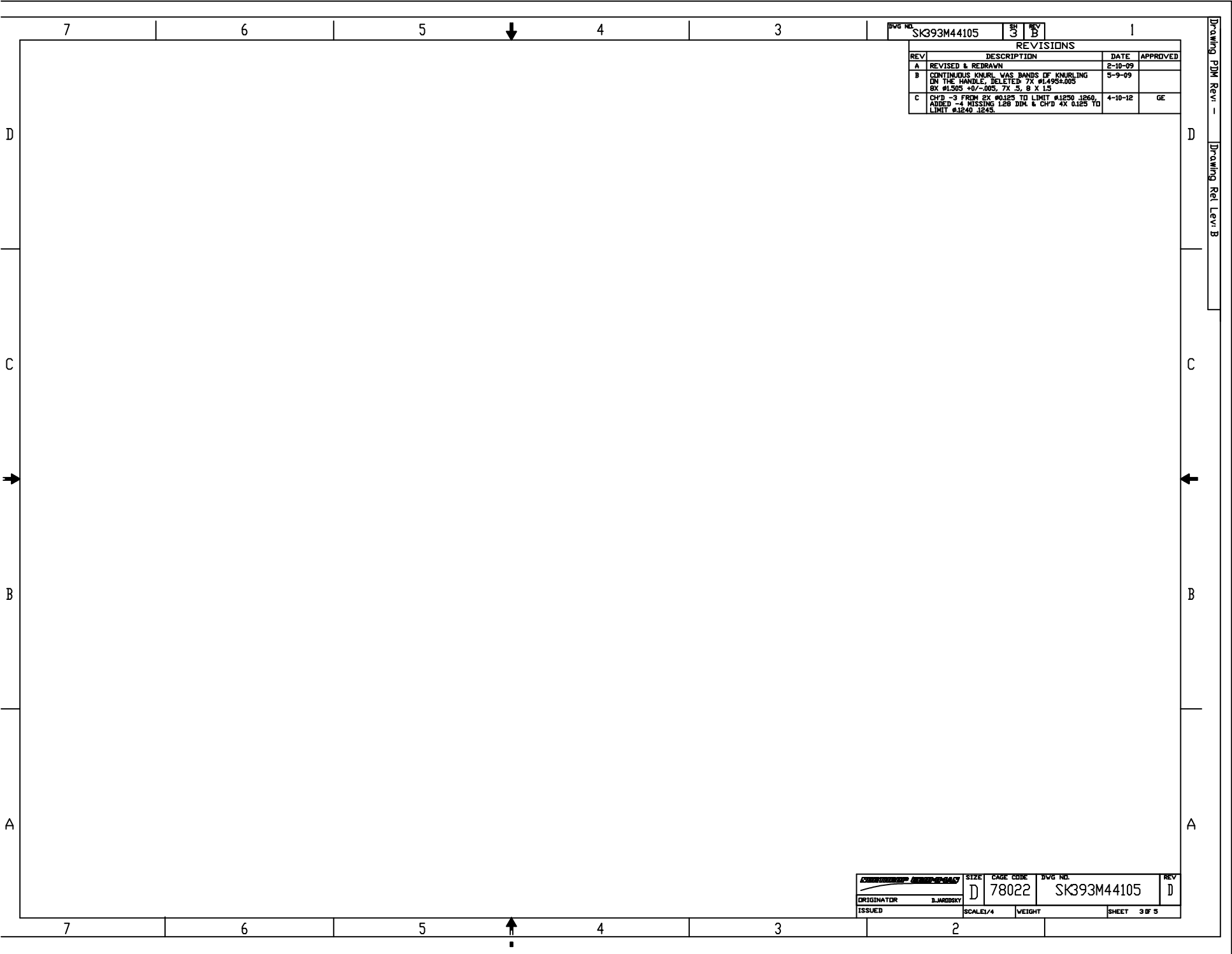
MAT'L: STEEL NESTABLE SQUARE TUBING
2 $\frac{1}{2}$ " SQ., PERFORATED TUBING, PLAIN FINISH
McMASTER-CARR P/N 4931T127
OR EQUIVALENT

-11 2 1/2" SQ. UPRIGHT

2X DR. #21 (Ø.159) THRU &
TAP #10-32 THRU

NORTHROP GRUMMAN		SIZE	D	CAGE CODE	78022	DWG NO.	SK393M44108	REV	L
ORIGINATOR		D. JARODSKY		SCALE: NTS		WEIGHT		SHEET 11 OF 12	
ISSUED									





DWG NO.	SK393M44105	SH	REV		1
REVISONS					
REV	DESCRIPTION	DATE	APPROVED		
A	REVISED & REDRAWN	2-10-09			
B	CONTINUOUS KNURL WAS BANDS OF KNURLING ON THE HANDLE, DELETED 7X Ø1.495±.005 8X Ø1.505 +0/- .005, 7X .5, 8 X 1.5	5-9-09			
C	CH'D -3 FROM 2X Ø.0125 TO LIMIT .01250 1260, ADDED -4 MISSING 1.28 DIM. & CH'D 4X Ø.0125 TO LIMIT Ø.0124 .1245.	4-10-12	GE		

NORTON CRUMMAN		SIZE D	CAGE CODE 78022	DWG NO. SK393M44105	REV D
ORIGINATOR D.JARDISKY		SCALE 1/4	WEIGHT	SHEET 2 OF 5	
ISSUED					

Drawing PDM Rev: -	Drawing Rel Lev: B
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